

HDPE 5502

High Density Polyethylene Small Part Blow Molding Resin

BLOW MOLDING

RESIN PROPERTIES (1)

	Method	Unit	Typical Value
Melt Flow Index	D1238	g/10 min	-
190°C/2.16 kg	-	-	0.35
190°C/21.6 kg (HLMI)	-	-	30
Density	D792	g/cm³	0.955
Melting Temperature	D3417	°F	271

MECHANICAL PROPERTIES (1)(2)

	Method	Unit	Typical Value
Tensile Strength at Yield	D638	psi	4,000
Elongation at Break	D638	%	600
Flexural Modulus	D790	psi	200,000
ESCR ⁽³⁾	D1693, B	hrs	_
100% Igepal	_	_	50
10% Igepal	-	-	35

- (1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
- (2) The data listed were determined on compression-molded specimens and may, therefore, vary from specimens taken from molded articles.
- (3) Environmental Stress Crack Resistance (ESCR).

CHARACTERISTICS:

- Good stress cracking resistance
- Excellent stiffness

APPLICATIONS:

- Bleach and detergent containers
- Industrial chemicals containers
- Industrial parts
- Food packaging

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